

SOLDERING

1



Heat Part
and Pad
2-3 sec.

2



Add
Solder

3



Continue
Heating
1-2 sec.

4



Let Cool
Don't Blow!

At start, and every few connections: clean tip of iron on damp sponge, apply thin layer of solder



Perfect!



Too
Much
Solder



Not
Enough
Solder



Cold
Joint



Too
Much
Heat



Short